## Food and Drug Administration, HHS

rinse, or by blanching, cooking, or canning.

- (f) The additive is used as an antimicrobial agent on processed, comminuted or formed meat food products (unless precluded by standards of identity in 9 CFR part 319) prior to packaging of the food for commercial purposes, in accordance with current industry standards of good manufacturing practice. Applied as a dip or spray, the additive is used at levels that result in sodium chlorite concentrations of 500 to 1200 ppm, in combination with any GRAS acid at levels sufficient to achieve a pH of 2.5 to 2.9.
- (g) The concentration of sodium chlorite is determined by a method entitled "Determination of Sodium Chlorite: 50 ppm to 1500 ppm Concentration," September 13, 1995, developed by Alcide Corp., Redmond, WA, which is incorporated by reference in accordance with 5 U.S.C. 552(a) and 1 CFR part 51. Copies are available from the Division of Petition Control (HFS-215), Center for Food Safety and Applied Nutrition,

Food and Drug Administration, 5100 Paint Branch Pkwy., College Park, MD 20740, or may be examined at the Center for Food Safety and Applied Nutrition's Library, 200 C St. SW., Washington, DC 20204-0001, or the Office of the Federal Register, 800 North Capitol St. NW., Suite 700, Washington, DC.

[61 FR 17829, Apr. 23, 1996, as amended at 63 FR 11119, Mar. 6, 1998; 64 FR 44123, Aug. 13, 1999; 64 FR 49982, Sept. 15, 1999; 65 FR 1776, Jan. 12, 2000; 65 FR 16312, Mar. 28, 2000; 66 FR 22922, May 7, 2001; 66 FR 31841, June 13, 2001]

#### §173.340 Defoaming agents.

Defoaming agents may be safely used in processing foods, in accordance with the following conditions:

- (a) They consist of one or more of the following:
- (1) Substances generally recognized by qualified experts as safe in food or covered by prior sanctions for the use prescribed by this section.
- (2) Substances listed in this paragraph (a)(2) of this section, subject to any limitations imposed:

Substances Limitations Dimethylpolysiloxane (substantially free from hydrolyzable chlo-10 parts per million in food, or at such level in a concentrated ride and alkoxy groups; no more than 18 percent loss in food that when prepared as directed on the labels, the food weight after heating 4 hours at 200 °C; viscosity 300 to 1,050 in its ready-for-consumption state will have not more than centistokes at 25 °C: refractive index 1.400-1.404 at 25 °C) . 10 parts per million except as follows: Zero in milk: 110 parts per million in dry gelatin dessert mixes labeled for use whereby no more than 16 parts per million is present in the ready-to-serve dessert; 250 parts per million in salt labeled for cooking purposes, whereby no more than 10 parts per million is present in the cooked food. Formaldehyde ..... a preservative in defoaming agents containing dimethylpolysiloxane, in an amount not exceeding 1.0 percent of the dimethylpolysiloxane content. For use as prescribed in § 172.808(b)(3) of this chapter. α-Hydro-omega-hydroxy-poly (oxyethylene)/poly(oxypropylene) (minimum 15 moles)/poly(oxyethylene) block copolymer (CAS Reg. No. 9003-11-6) as defined in §172.808(a)(3) of this As a stabilizer and thickener in defoaming agents containing Polyacrylic acid, sodium salt ...... dimethylpolysiloxane in an amount reasonably required to accomplish the intended effect. As defined in § 172.820 of this chapter Polyethylene glycol .... Polyoxyethylene 40 monostearate ..... As defined in U.S.P. XVI. Polysorbate 60 ..... As defined in § 172.836 of this chapter. Polysorbate 65 As defined in § 172.838 of this chapter. Propylene glycol alginate ...... As defined in § 172.858 of this chapter. Silicon dioxide ..... As defined in § 172.480 of this chapter. Sorbitan monostearate As defined in § 172.842 of this chapter. As a component of defoaming agents for use in wash water White mineral oil: Conforming with § 172.878 of this chapter ..... for sliced potatoes at a level not to exceed 0.008 percent of the wash water.

(3) Substances listed in this paragraph (a)(3), provided they are components of defoaming agents limited to use in processing beet sugar and yeast, and subject to any limitations imposed:

Substances	Limitations
Aluminum stearate	As defined in §172.863 of this chapter.

## § 173.340

Substances	Limitations
Butyl stearate .	
BHÁ	As an antioxidant, not to exceed 0.1 percent by
	weight of defoamer.
BHT	
Calcium stearate	As defined in § 172.863 of this chapter.
Fatty acids	
Formaldehyde	
Hydroxylated lecithin	
Isopropyl alcohol .	
Magnesium stearate	As defined in § 172.863 of this chapter.
Mineral oil: Conforming with § 172.878 of this chapter	
3 3 3	drocarbons.
Odorless light petroleum hydrocarbons: Conforming with § 172.884 of	
this chapter .	
Petrolatum: Conforming with § 172.880 of this chapter	
Petroleum wax: Conforming with § 172.886 of this chapter .	
Petroleum wax, synthetic .	
Polyethylene glycol (400)dioleate: Conforming with § 172.820(a)(2) of	As an emulsifier not to exceed 10 percent by weight
this chapter and providing the oleic acid used in the production of this	of defoamer formulation.
substance complies with § 172.860 or § 172.862 of this chapter .	
Synthetic isoparaffinic petroleum hydrocarbons: Conforming with	
§172.882 of this chapter .	
Oleic acid derived from tall oil fatty acids	Complying with § 172.862 of this chapter.
Oxystearin	As defined in § 172.818 of this chapter.
Polyoxyethylene (600) dioleate .	g
Polyoxyethylene (600) monoricinoleate .	
Polypropylene glycol	Molecular weight range, 1,200-3,000.
Polysorbate 80	
Potassium stearate	As defined in § 172.863 of this chapter.
Propylene glycol mono- and diesters of fats and fatty acids	As defined in § 172.856 of this chapter.
Soybean oil fatty acids, hydroxylated .	
Tallow, hydrogenated, oxidized or sulfated .	
Tallow alcohol, hydrogenated .	

(4) The substances listed in this paragraph (a)(4), provided they are components of defoaming agents limited to use in processing beet sugar only, and subject to the limitations imposed:

Substances	Limitations
Butoxypoly(oxyethylene)-poly(oxypropylene)glycol .	Viscosity range, 4,850–5,350 Saybolt Universal Seconds (SUS) at 37.8 °C (100 °F). The viscosity range is determined by the method "Viscosity Determination of n-butoxypoly(oxypropylene) glycol" dated April 26, 1995, developed by Union Carbide Corp., P.O. Box 670, Bound Brook, NJ 08805, which is incorporated by reference in accordance with 5 U.S.C. 552(a) and 1 CFR part 51. Copies of the material incorporated by reference are available from the Division of Petition Control, Center for Food Safety and Applied Nutri- tion (HFS–215), Food and Drug Administration, 5100 Paint Branch Pkwy., Col- lege Park, MD 20740, and may be examined at the Center for Food Safety and Applied Nutrition's Library, 200 C St. SW., Wash- ington, DC, or at the Office of the Federal Register, 800 North Capitol St. NW., suite 700, Washington, DC.

## Food and Drug Administration, HHS

Substances	Limitations
Monoester of alpha-hydro- omega-hydroxy- poly(oxyethylene) poly(oxypropylene) poly(oxypropylene) poly(oxyethylene) (15 mole minimum) blocked copoly- mer derived from low eru- cic acid rapeseed oil .	

(b) They are added in an amount not in excess of that reasonably required to inhibit foaming.

[42 FR 14526, Mar. 15, 1977, as amended at 43 FR 2872, Jan. 20, 1978; 46 FR 30493, June 9, 1981; 46 FR 57476, Nov. 24, 1981; 60 FR 54036, Oct. 19, 1995; 61 FR 632, Jan. 9, 1996; 63 FR 29134, May 28, 1998]

# § 173.342 Chlorofluorocarbon 113 and perfluorohexane.

A mixture of 99 percent chlorofluorocarbon 113 (1,1,2-trichloro-1,2,2-trifluoroethane) (CAS Reg. No. 76–13–1, also known as fluorocarbon 113, CFC 113 and FC 113) and 1 percent perfluorohexane (CAS Reg. No. 355–42–0) may be safely used in accordance with the following prescribed conditions:

(a) The additive chlorofluorocarbon 113 has a purity of not less than 99.99 percent.

(b) The additive mixture is intended for use to quickly cool or crust-freeze chickens sealed in intact bags composed of substances regulated in parts 174, 175, 177, 178, and §179.45 of this chapter and conforming to any limitations or specifications in such regulations.

[55 FR 8913, Mar. 9, 1990]

## § 173.345 Chloropentafluoroethane.

The food additive chloropentafluoroethane may be safely used in food in accordance with the following prescribed conditions:

(a) The food additive has a purity of not less than 99.97 percent, and contains not more than 200 parts per million saturated fluoro compounds and 10 parts per million unsaturated fluoro compounds as impurities.

(b) The additive is used or intended for use alone or with one or more of the following substances: Carbon dioxide, nitrous oxide, propane, and octafluorocyclobutane complying with §173.360, as an aerating agent for

foamed or sprayed food products, with any propellant effect being incidental and no more than is minimally necessary to achieve the aerating function, except that use is not permitted for those standardized foods that do not provide for such use.

- (c) To assure safe use of the additive
- (1) The label of the food additive container shall bear, in addition to the other information required by the act, the following:
- (i) The name of the additive, chloropentafluoroethane.
- (ii) The percentage of the additive present in the case of a mixture.
  - (iii) The designation "food grade".
- (2) The label or labeling of the food additive container shall bear adequate directions for use.

[42 FR 14526, Mar. 15, 1977, as amended at 43 FR 11317, Mar. 17, 1978; 43 FR 14644, Apr. 7, 1978]

### §173.350 Combustion product gas.

The food additive combustion product gas may be safely used in the processing and packaging of the foods designated in paragraph (c) of this section for the purpose of removing and displacing oxygen in accordance with the following prescribed conditions:

(a) The food additive is manufactured by the controlled combustion in air of butane, propane, or natural gas. The combustion equipment shall be provided with an absorption-type filter capable of removing possible toxic impurities, through which all gas used in the treatment of food shall pass; and with suitable controls to insure that any combustion products failing to meet the specifications provided in this section will be prevented from reaching the food being treated.

- (b) The food additive meets the following specifications:
- (1) Carbon monoxide content not to exceed 4.5 percent by volume.
- (2) The ultraviolet absorbance in isooctane solution in the range 255 millimicrons to 310 millimicrons not to exceed one-third of the standard reference absorbance when tested as described in paragraph (e) of this section.